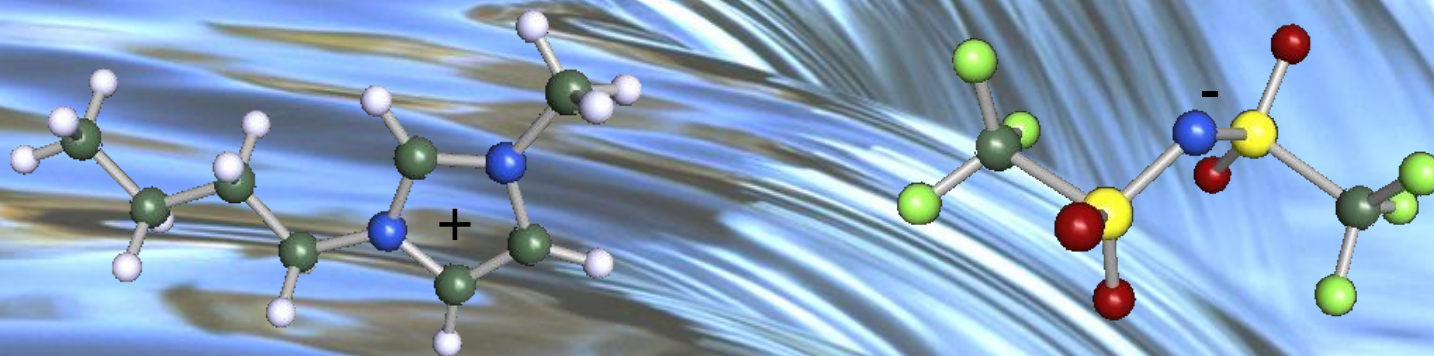


Treatment of Aqueous Effluents Contaminated with Ionic Liquids



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1. Introduction

- 1.1 ILs – Properties
- 1.2 ILs – Applications
- 1.3 Work Motivations

2. Methods to remove ILs from Water

- 2.1 Water Treatment Methods
- 2.2 Proposed Methods for Water Treatment

3. Materials and Results

- 3.1 Materials - Adsorption
- 3.2 Adsorption Results
 - 3.2.1 Alkyl side chain length
 - 3.2.2 Isomers
- 3.3 Materials - ABS
- 3.4 ABS Results
 - 3.4.1 ABS measurements
 - 3.4.2 Recovery efficiency
- 3.5 Process proposal

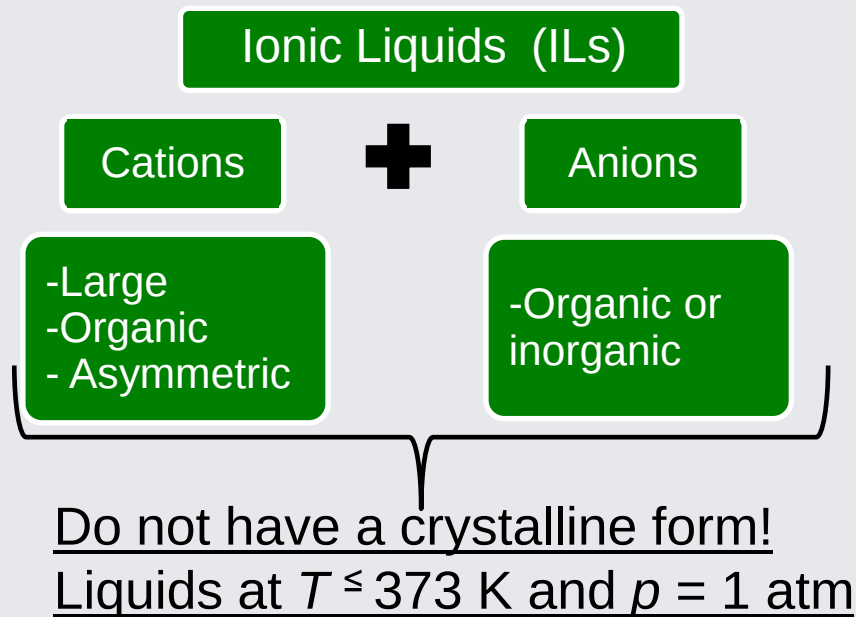
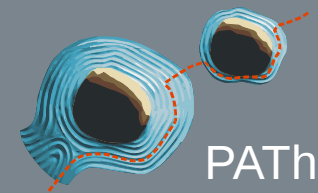
4. Conclusions

5. Future work



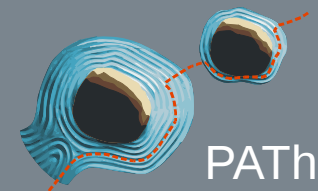
1. Introduction

1.1 ILs – ILs properties



1. Introduction

1.1 ILs – ILs properties



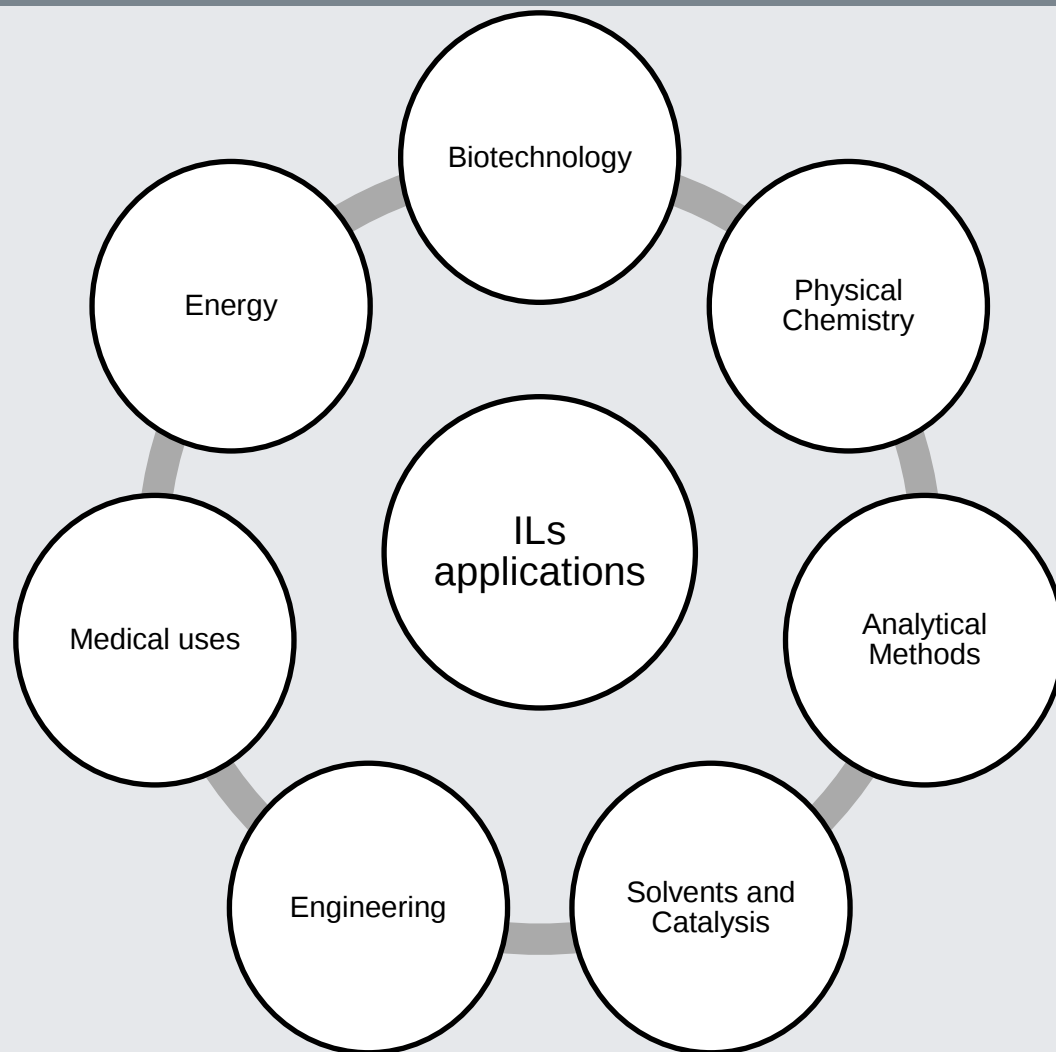
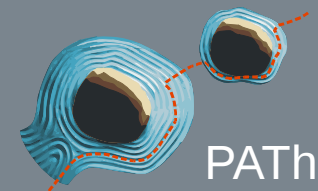
Property	ILs
Chemical stability	High
Thermal stability	High
Nº of Combinations	$> 10^6$
Melting Temperature	Low
Vapour Pressure	Low

**“Designer
solvents”**

**“Green
solvents”**

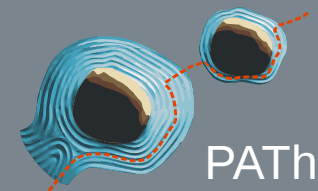
1. Introduction

1.2 ILs – ILs applications



1. Introduction

1.3 Work motivations



Toxicity tests with luminescent marine bacteria *Vibrio fischeri** (15 min)

ILs	Log(EC ₅₀ / μM)	VOCs	Log(EC ₅₀ / μM)
[C ₄ mim][BF ₄]	3.55	Methanol	5.00
[C ₅ mim][BF ₄]	3.14	Acetone	4.29
[C ₆ mim][BF ₄]	2.15	Dichloromethane	3.40
[C ₇ mim][BF ₄]	2.44	Benzene	2.03
[C ₈ mim][BF ₄]	1.41	Toluene	1.50
[C ₉ mim][BF ₄]	0.72	Phenol	1.49
[C ₁₀ mim][BF ₄]	-0.18	O-Xylene	0.97
[C ₄ mim]Cl	2.95		
[C ₄ mim]Br	3.07		
[C ₄ py]Br	2.73		
[C ₄ mpy]Br	2.12		
[C ₆ mpy]Br	1.48		
[C ₈ mpy]Br	0.25		

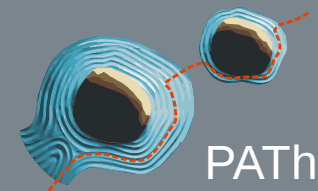
Lower
log(EC₅₀)

Higher
Toxicity

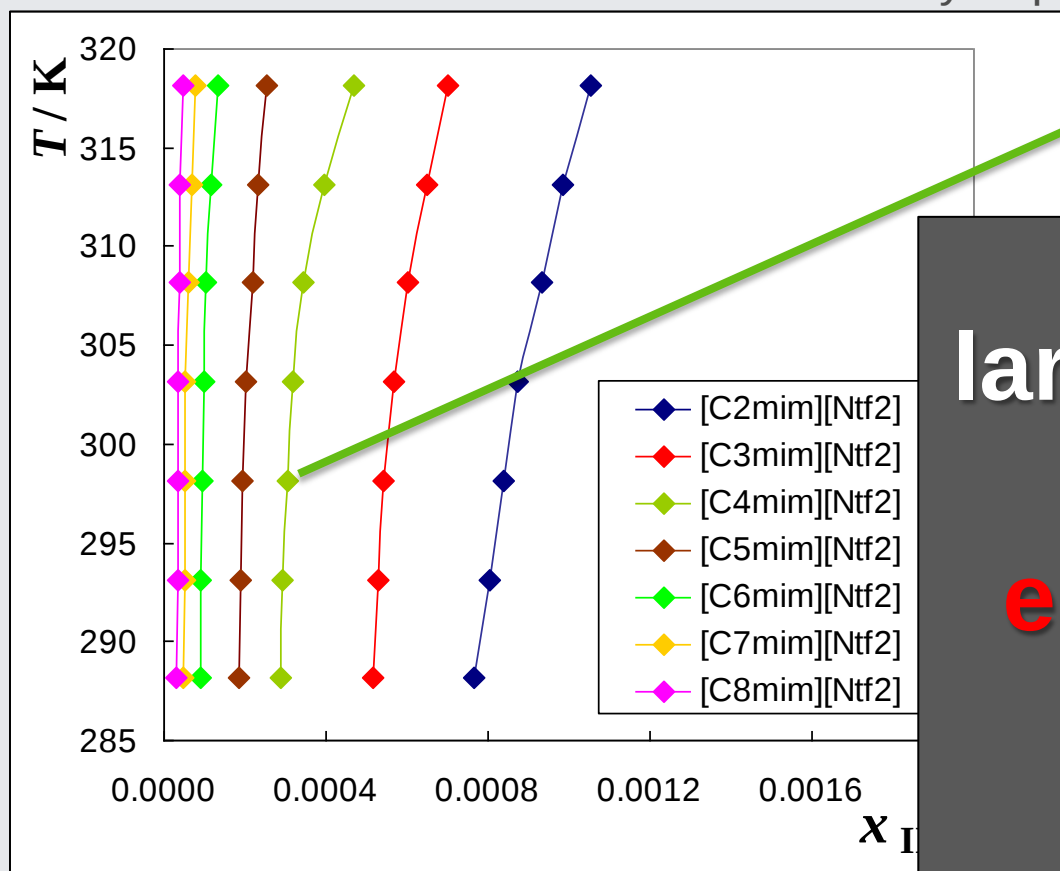
*J. Kärkkäinen, Master Thesis, Department of Chemistry, University of Oulu, Finland, 2007.

1. Introduction

1.3 Work motivations



Non-negligible solubility in water* (even those considered hydrophobic)



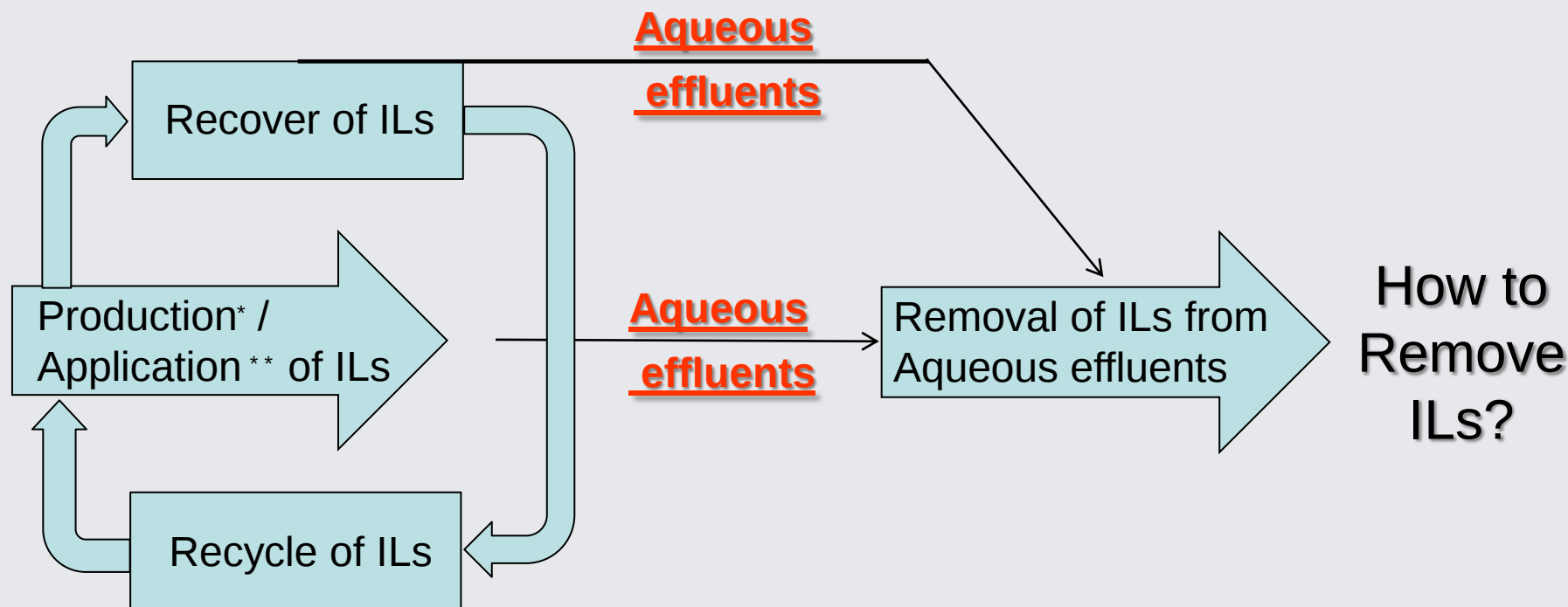
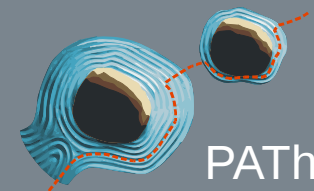
$\approx 0.72 \text{ wt } \%$

Use in a **large scale** leads to **aquatic environmental impact**

*M. G. Freire, C. M. S. S. Neves, P. J. Carvalho, R. L. Gardas, A. M. Fernandes, I. M. Marrucho, L. M. N. B. F. Santos, and J. A. P. Coutinho, *The Journal of Physical Chemistry B*, vol. 111, pp. 13082-13089, 2007.

1. Introduction

1.3 Work motivations

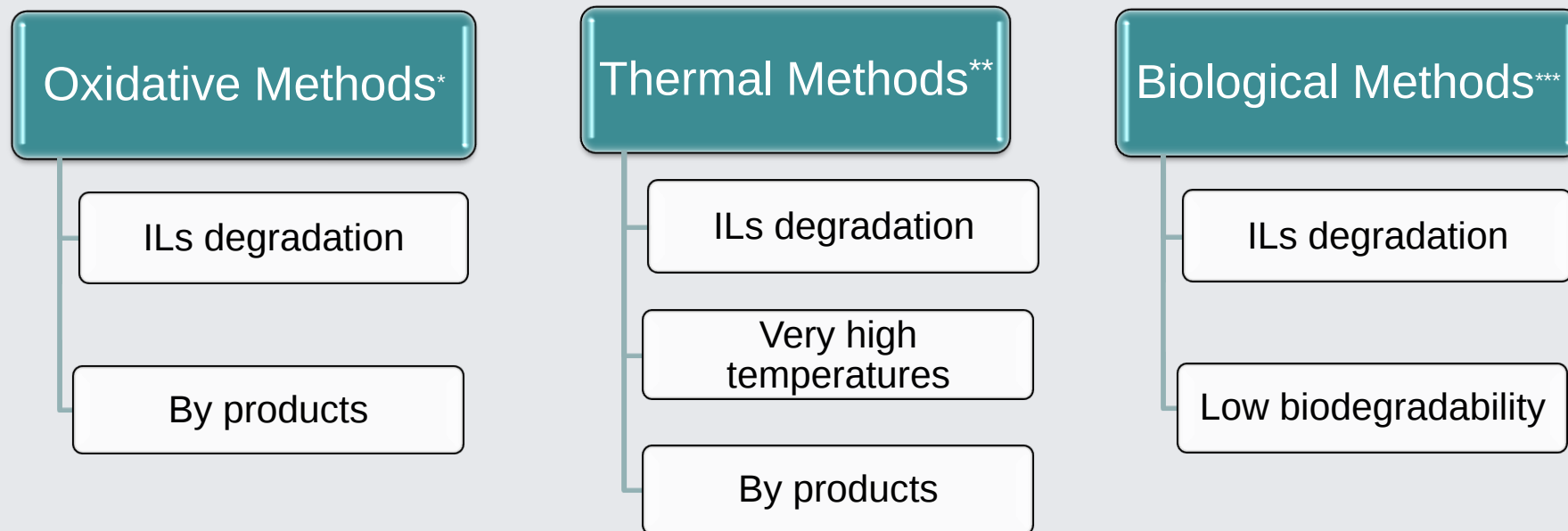
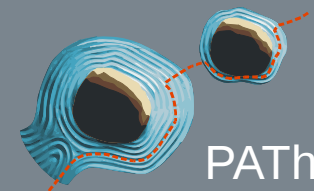


*P. T. Anastas, P. Wasserscheid, and A. Stark, *Handbook of Green Chemistry, Volume 6: Ionic Liquids*, 2010

**A. Kokorin, *Ionic Liquids: Theory, Properties, New Approaches*. InTech, 2011

2. Methods to remove ILs

2.1 Water treatment methods



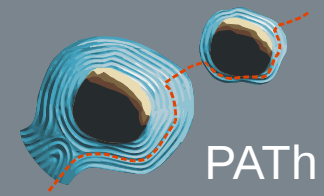
*T. P. Thuy Pham et al., *Water Research*, vol. 44, pp. 352-372, 2010

**A. Kokorin, *Ionic Liquids: Theory, Properties, New Approaches*. InTech, 2011

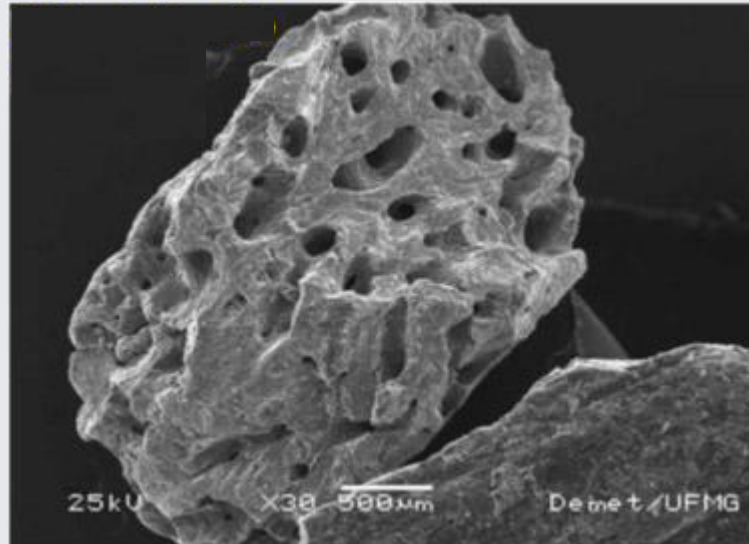
***C. Abrusci, et al., *Green Chemistry*, vol. 13, pp. 709-717, 2011

2. Methods to remove ILs

2.1 Proposed methods to water treatment



Adsorption for **Hydrophobic**
ILs onto Activated Charcoal



□ Highly developed porosity

□ High surface area

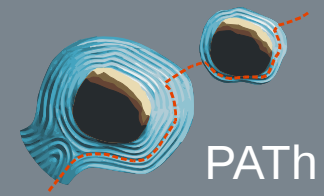
□ Special surface reactivity

□ Highly inert

□ Thermally stable

2. Methods to remove ILs

2.1 Proposed methods to water treatment



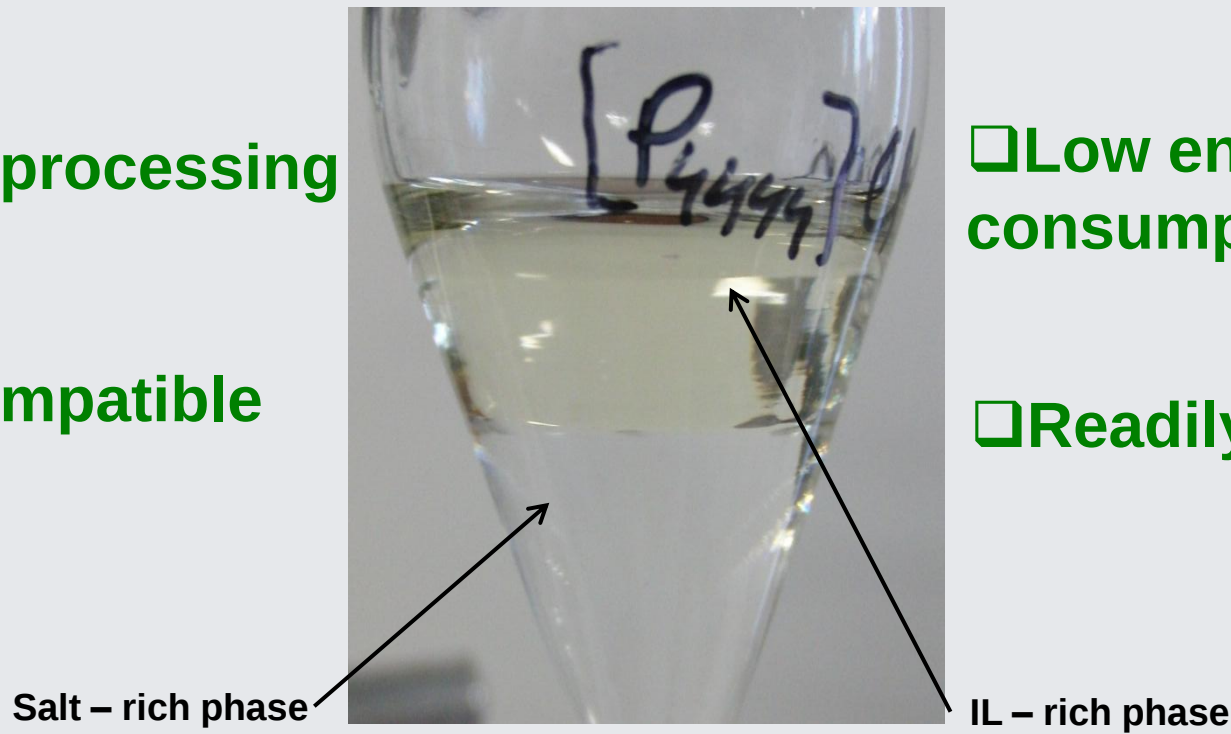
Aqueous Biphasic Systems (ABS) for **Hydrophilic** ILs

❑ Short processing time

❑ Biocompatible

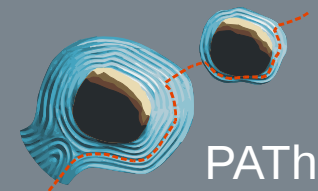
❑ Low energy consumption

❑ Readily scaled up

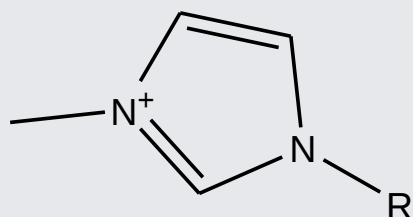


3. Materials and Results

3.1 Materials - Adsorption

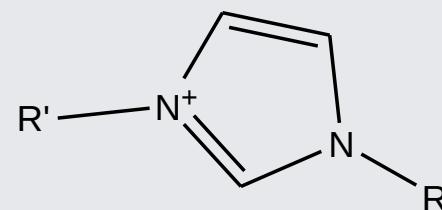


C_nC_1im series

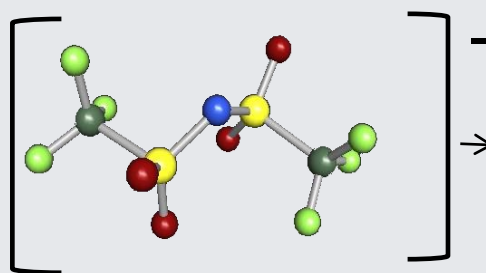


$R = 1,2,3,4,5,6,8,12$

C_mC_mim series



$R' = 1,2,3$



→ Based ILs

bis(trifluoromethylsulfonyl)amide ► $[NTf_2]^-$

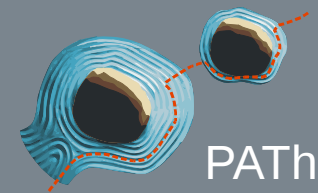
Activated Charcoal



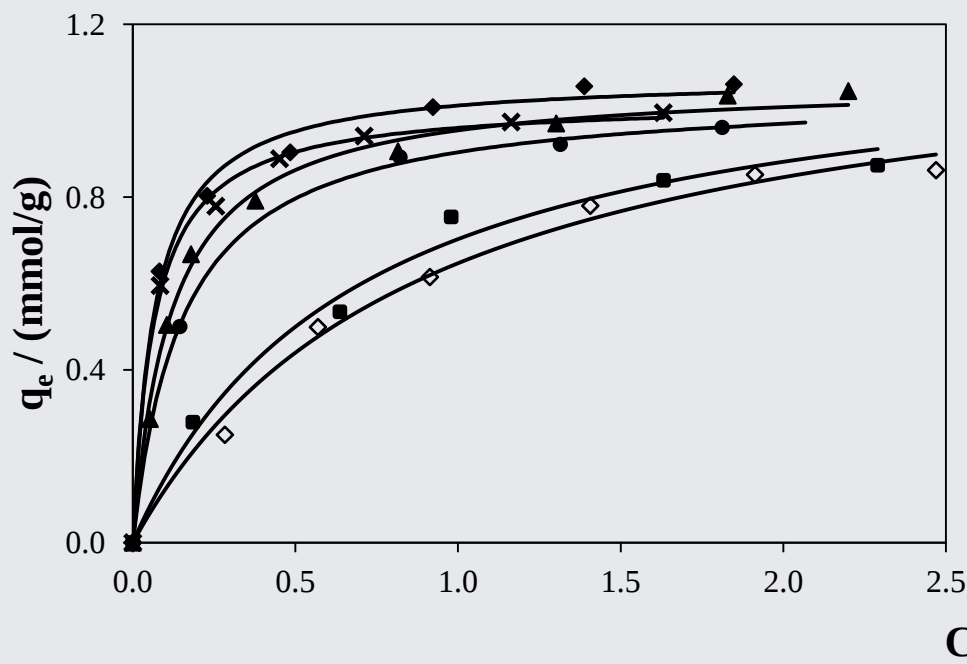
$T = 308\text{ K}$

3. Materials and Results

3.2.1 Adsorption – Alkyl side chain length

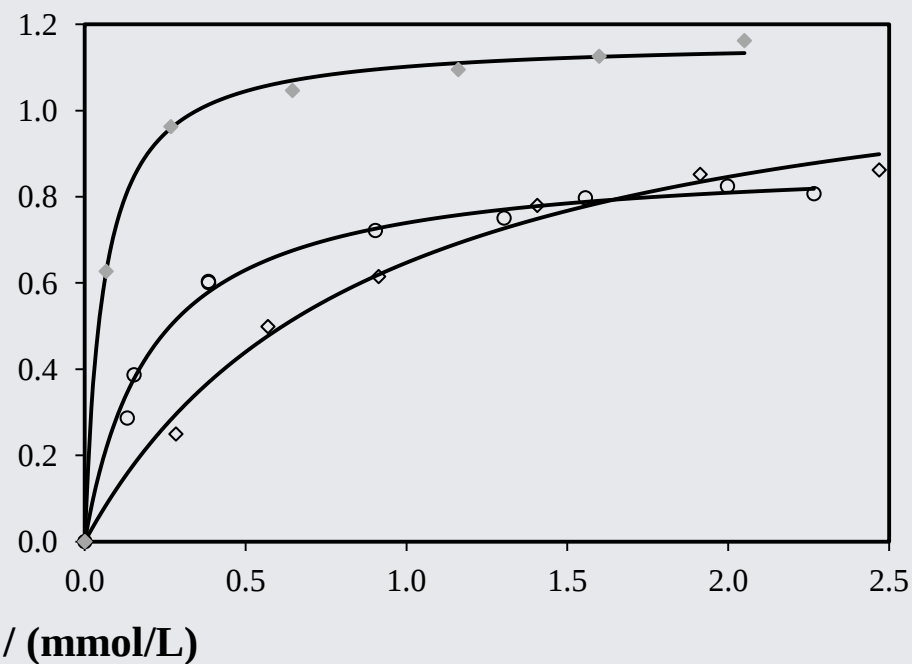


$C_n C_1$ im series



and

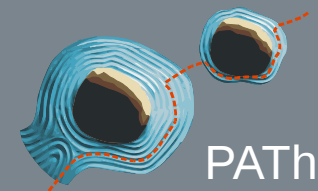
$C_m C_m$ im series:



($\diamond$) [$C_1 C_1$ im], ($\blacksquare$) [$C_2 C_1$ im], ($\bullet$) [$C_3 C_1$ im], ($\blacktriangle$) [$C_4 C_1$ im], ($\blacklozenge$) [$C_5 C_1$ im], ($\times$) [$C_6 C_1$ im]; ($\circ$) [$C_2 C_2$ im][NTf₂], ($\blacklozenge$) [$C_3 C_3$ im][NTf₂]

3. Materials and Results

3.2.1 Adsorption – Alkyl side chain length



$C_n C_1 \text{im}$ series

and

$C_m C_m \text{im}$ series:

IL	$K_d / (\text{L/kg})$
$[C_1 C_1 \text{im}]^+$	512.6
$[C_2 C_1 \text{im}]^+$	540.8
$[C_3 C_1 \text{im}]^+$	621.9
$[C_4 C_1 \text{im}]^+$	660.2
$[C_5 C_1 \text{im}]^+$	689.1
$[C_6 C_1 \text{im}]^+$	653.7
$[C_8 C_1 \text{im}]^+$	601.1
$[C_{12} C_1 \text{im}]^+$	546.3

IL	$K_d / (\text{L/kg})$
$[C_1 C_1 \text{im}]^+$	512.6
	545.9
	748.0

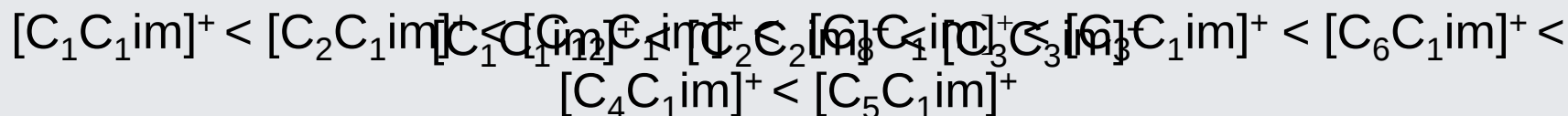
Higher adsorption

Decrease in adsorption

tion coefficient

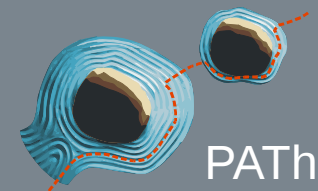
$\times 1000$

$C_e (=1.5 \text{ mmol/g})$

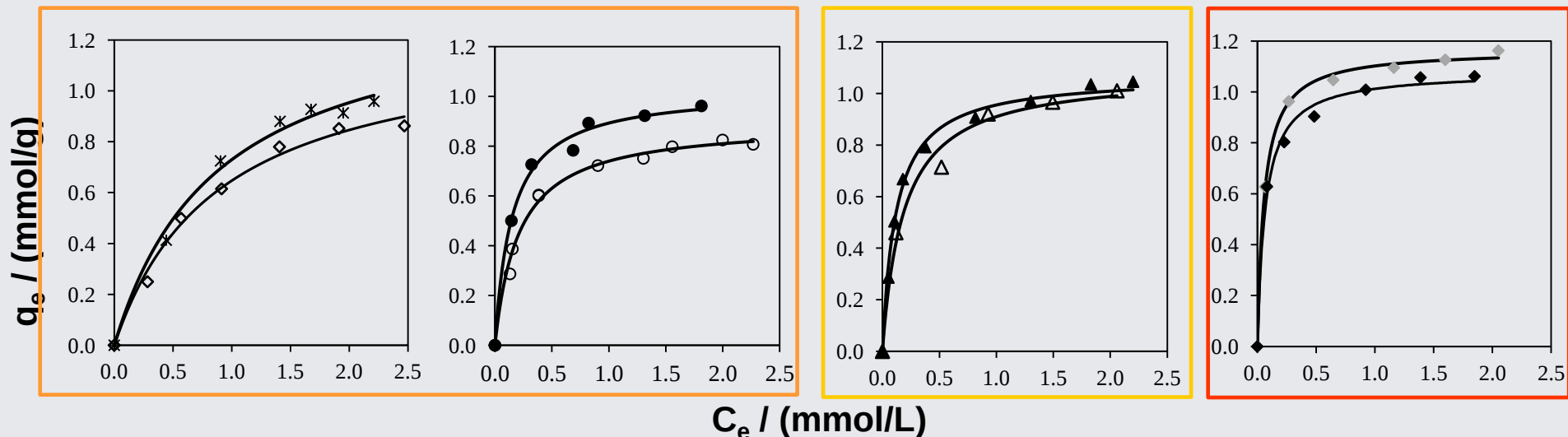


3. Materials and Results

3.2.2 Adsorption – Isomers

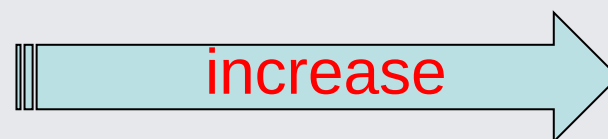


Comparison between $C_m C_m$ im series and $C_n C_1$ im series:



(*) [C_2 im], ($\diamond$) [C_1C_1 im]; b), ($\bullet$) [C_3C_1 im], ($\circ$) [C_2C_2 im], ($\blacktriangle$) [C_4C_1 im], ($\triangle$) [C_2C_3 im], ($\blacklozenge$) [C_5C_1 im], ($\blacklozenge$) [C_3C_3 im].

alkyl side chain length



$C_n C_1$

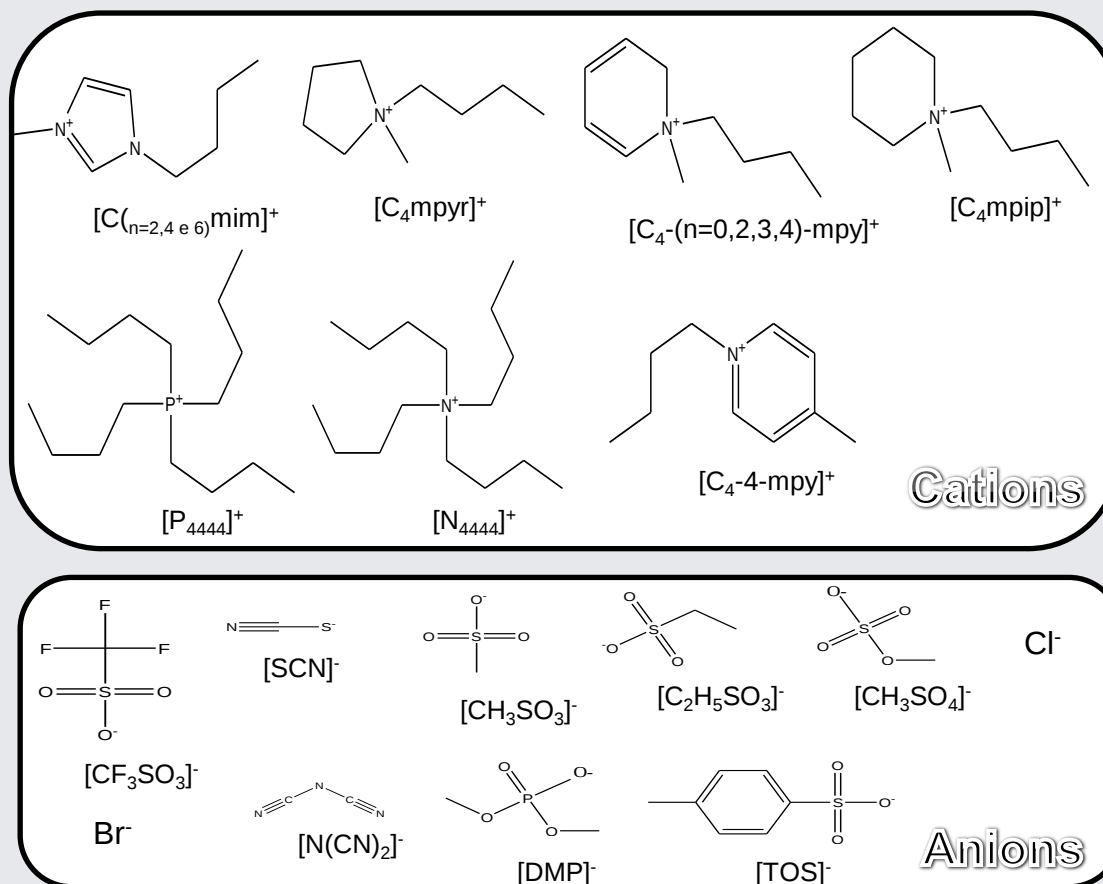
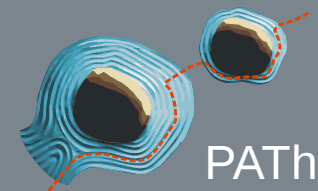
$C_m C_m$

$C_m C_m$

$C_n C_1$

3. Materials and Results

3.3 Materials- ABS

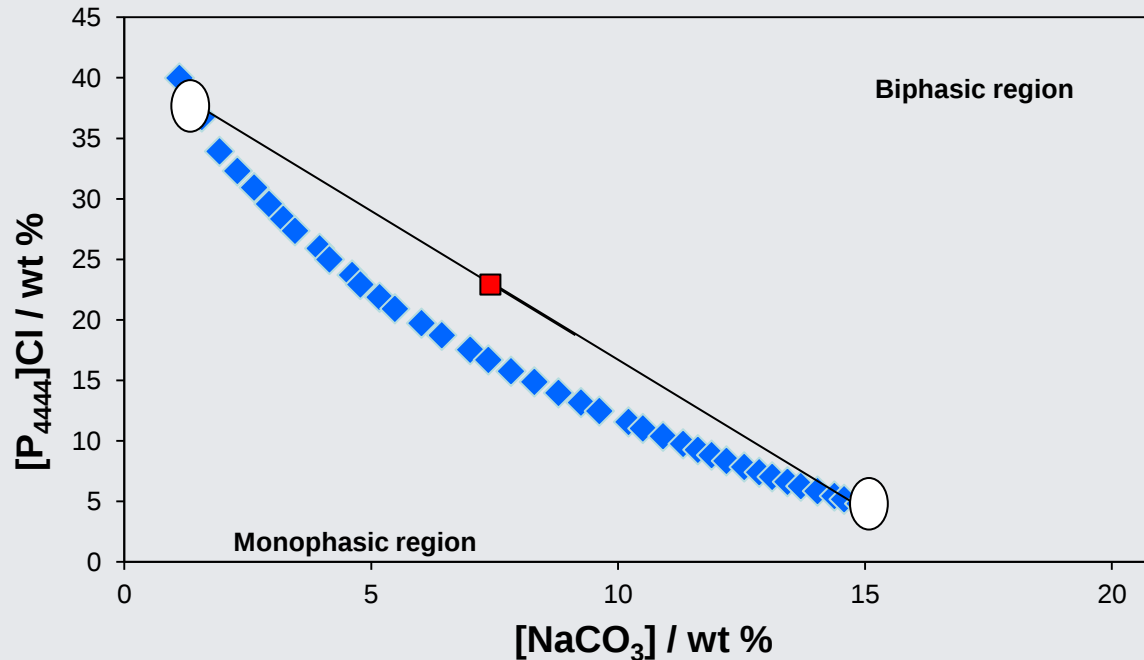
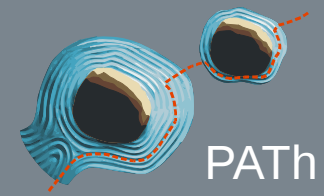


Na_2CO_3 as phase promoter agent due to its good salting-out ability

$T = 298 \text{ K}$

3. Materials and Results

3.4.1 ABS – Measurements

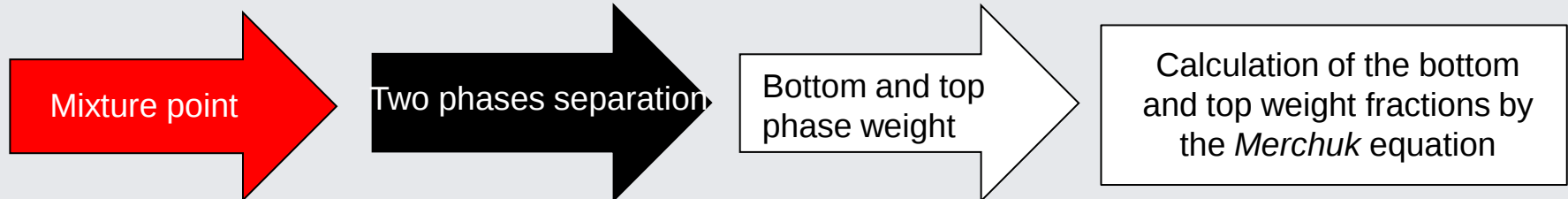


$$[IL]_T = A \times e^{(B \times [Salt]_T^{0.5} - (C \times [Salt]_T^3))}$$

$$[IL]_B = A \times e^{(B \times [Salt]_B^{0.5} - (C \times [Salt]_B^3))}$$

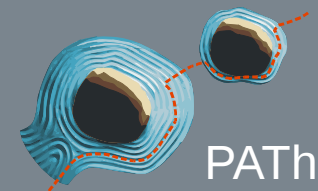
$$[IL]_T = \frac{[IL]_M}{\alpha} - \frac{1 - \alpha}{\alpha} \times [IL]_B$$

$$[Salt]_T = \frac{[Salt]_M}{\alpha} - \frac{1 - \alpha}{\alpha} \times [Salt]_B$$



3. Materials and Results

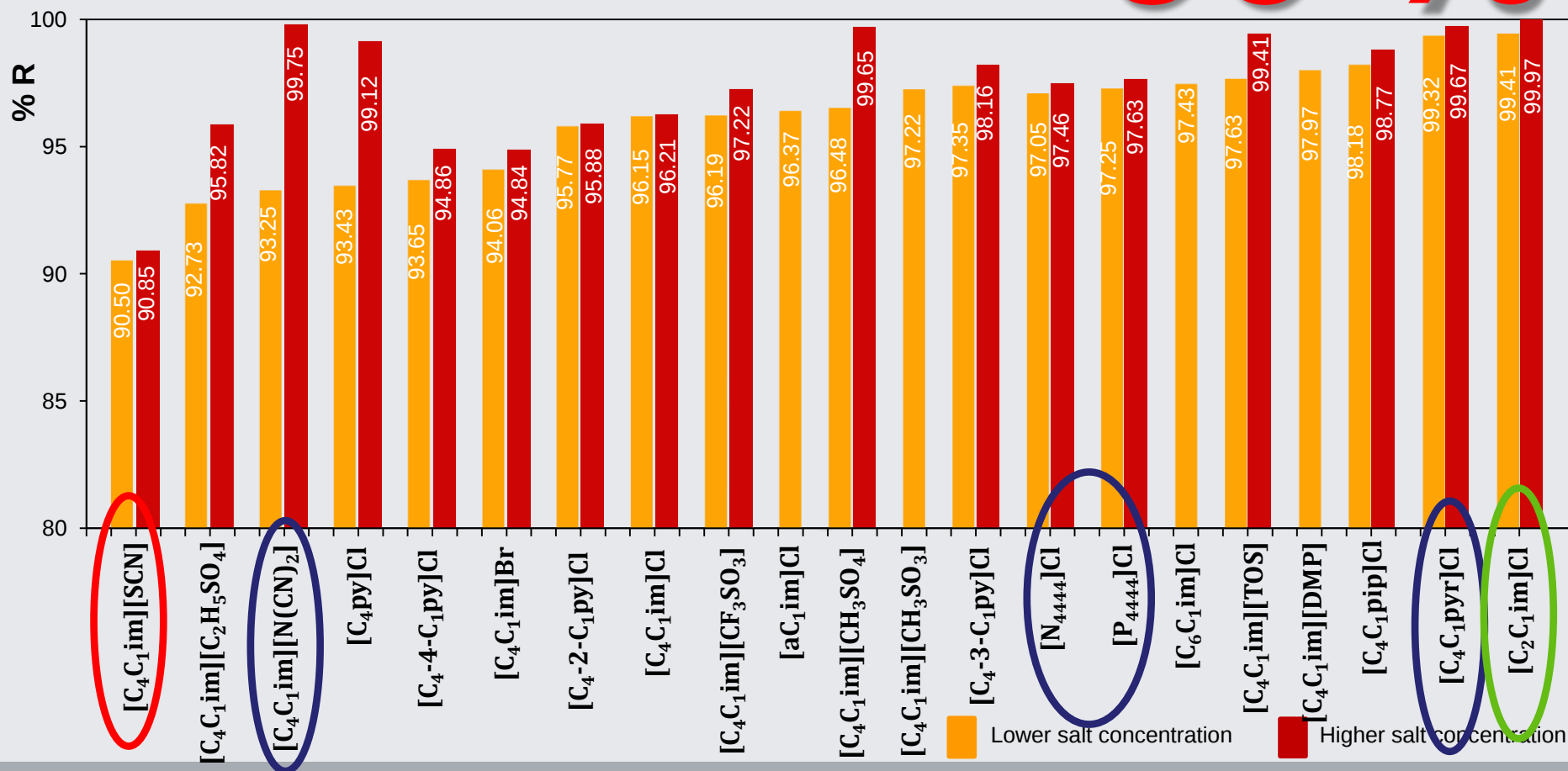
3.4.2 ABS – Recovery efficiency



$$\%R = \frac{[IL]_{IL} \times m_{IL}}{[IL]_{IL} \times m_{IL} + [IL]_{Salt} \times m_{Salt}} \times 100$$

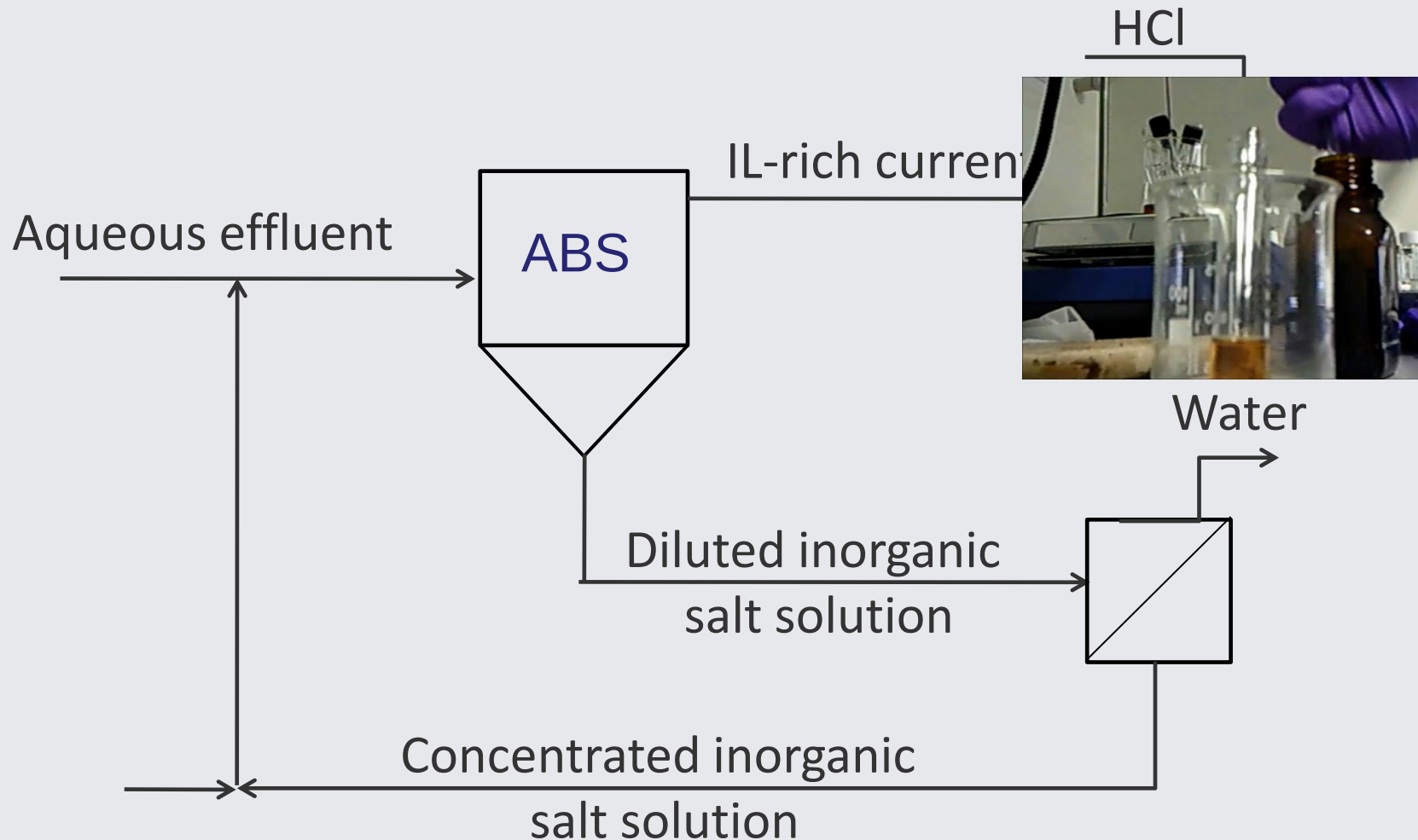
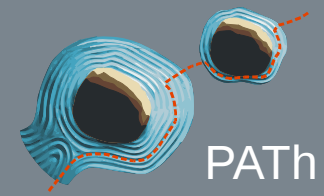
> 90 %

	IL %	Salt %
Range	3.4 - 4.0	2.0 - 3.0

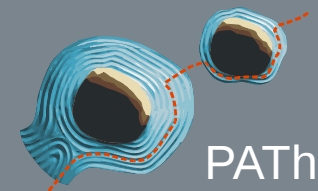


3. Materials and Results

3.5 Process proposal



4. Conclusions

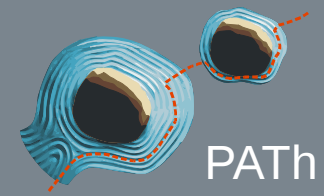


Adsorption of ILs onto AC is **effective** at low concentrations.

Adsorption **increases** with the alkyl side chain length increase for both series studied.

Aqueous Biphasic Systems are a potential asset for the ILs Recovery. The recovery efficiencies obtained were **always higher than 90%.**

5. Future Work



Adsorption:

- ❖ Recovery of ILs from AC (acetone*)
- ❖ ≠ anion families
- ❖ ≠ T e ≠ Adsorbents

ABS:

- ❖ Ionic exchange from the two salts
- ❖ ≠ salts with higher recovery efficiencies and low salt content

*J. Palomar, J. Lemus, M. A. Gilarranz, and J. J. Rodriguez, *Carbon*, vol. 47, pp. 1846-1856, 2009.

Acknowledgments

